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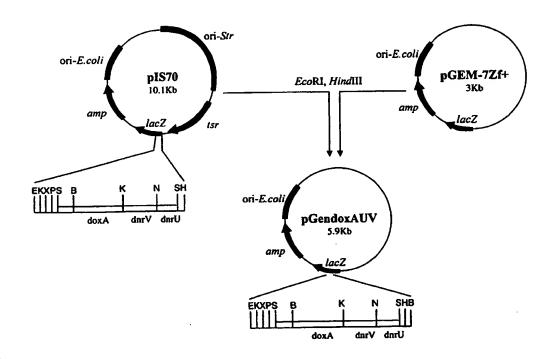
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(57) Abstract

The ability to convert daunorubicin into doxorubicin can be improved by transforming a host cell with a recombinant vector comprising a DNA molecule comprising: a DNA region or fragment containing the gene doxA encoding daunorubicin 14-hydroxylase and a DNA region or fragment containing one or more gene conferring daunorubicin and doxorubicin resistance.

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A. CLASSIFICATION OF SUBJECT MATTER IPC(6) : C12P 19/56; C12N 15/31, 15/53, 15/63, 15/74, 15/76 US CL :435/78, 252.3, 252.35, 320.1; 536/23.2, 23.7 According to International Patent Classification (IPC) or to both national classification and IPC B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) U.S. : 435/78, 252.3, 252.35, 320.1; 536/23.2, 23.7 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) Please See Extra Sheet.					
C. DOC	UMENTS CONSIDERED TO BE RELEVANT	1			
Category*	Citation of document, with indication, where appr	opriate, of the relevant passages	Relevant to claim No.		
Y	US 5,695,966 A (INVENTI et al) 09 l 8, Figures 1 and 2, and SEQ IDs NOs:	December 1997, columns 3-1 & 2.	1-19		
Y	DICKENS, M. L. Isolation and Characterization of a Gene from Streptomyces sp. Strain C5 That Confers the Ability To Convert Daunomycin to Doxorubicin on Streptomyces lividans TK24. Journal of Bacteriology. June 1996, Vol. 178, No. 11, pages 3389-3395, especially pages 3390-3394 and Figures 2 and 3.				
Y	WO 97/44439 A2 (THE OHIO STATE UNIVERSITY RESEARCH FOUNDATION) 27 November 1997, pages 6-28, Figures 2 and 3 and SEQ IDs NOs:4 and 5.				
V Front	ner documents are listed in the continuation of Box C.	See patent family annex.	1		
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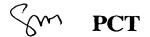
0.4.	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Category*	Change of document, with indication, where appropriate	
Y	HWANG, K. H. et al. Expression of Streptomyces peucetius Genes for Doxorubicin Resistance and Aklavinone 11-Hydroxylase in Streptomyces galilaeus ATCC 31133 and Production of a Hybrid Aclacinomycin. Antimicrobial Agents and Chemotherapy. July 1995, Vol. 39, No. 7, pages 1616-1620, especially pages 1617-1619.	1, 2, and 4-19
Y	KAUR, P. Expression and Characterization of DrrA and DrrB Proteins of Streptomyces peucetius in Escherichia coli: DrrA Is an ATP Binding Protein. Journal of Bacteriology. February 1997, Vol. 179, No. 3, pages 569-575, especially pages 570-574 and Figures 3 and 4.	1, 2, and 4-19
Y	LOMOVSKAYA. N. et al. The Streptomyces peucetius drrC Gene Encodes a UvrA-Like Protein Involved in Daunorubicin Resistance and Production. Journal of Bacteriology. June 1996, Vol. 178, No. 11, pages 3238-3245, especially pages 3240-3244 and Figure 2.	4, 6, 10 and 13
Y	WO 97/06266 A1 (ABBOTT LABORATORIES) 20 February 1997, pages 11-13, 15 and 16.	2, 3 and 13
A	US 5,364,781 A (HUTCHINSON et al) 15 November 1994, columns 3-10.	1, 2, 11, 12, 14- 17 and 19
A	US 5,652,125 A (SCOTTI et al) 29 July 1997, columns 3-10.	1, 2, 11, 12, 14- 17 and 19
A	US 5,665,564 A (CARUSO et al) 09 September 1997, columns 1-6.	1, 4-6 9, and 10

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International application No. PCT/US99/07016

B. FIELDS SEARCHED								• • • • • • • • • • • • • • • • • • • •
Electronic data bases consulted	(Name	of data	basc	and	where	practicable	terms	used):

SEQ ID NO:1, as nucleotide sequence and translated amino acid sequence in N-GeneSeq36, GenEMBL(various), issued U.S. application nucleotide sequences, A-GeneSeq36, PIR60, SwissProt37, SPTREMBL10, issued U.S. application amino acid sequences; STN/Chemical Abstracts; DIALOG/Medline, Biosis, Agricola, Current BioTechnology Abstracts, Derwent Biotechnology Abstracts







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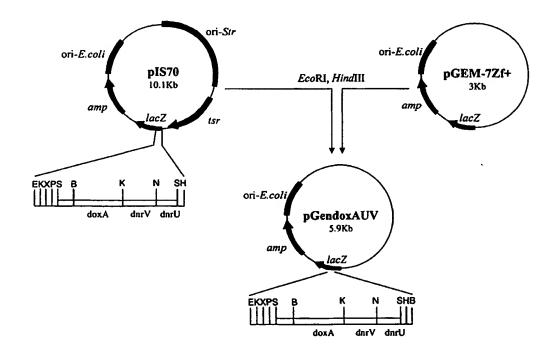
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WO 99/55829 PCT/US99/07016

Process for Preparing Doxorubicin.

Field of the Invention

The present invention concerns a process for improving daunorubicin to doxorubicin conversion by means of host cells transformed with recombinant vectors comprising DNA encoding a daunorubicin C-14 hydroxylase together with genes conferring resistance to anthracycline antibiotics.

Background of the Invention

Anthracyclines of daunorubicin group such as doxorubicin, carminomycin and aclacinomycin and their synthetic analogs are among the most widely employed agents in antitumoral therapy (F. Arcamone, Doxorubicin, Academic Press New York, 1981, pp. 12; A. Grein, Process Biochem., 16:34, 1981; T. Kaneko, Chimicaoggi May 11, 1988; C. E. Myers et al., "Biochemical mechanism of tumor cell kill" in Anthracycline and Anthracenedione-Based Anti-cancer Agents (Lown, J. W., ed.) Elsevier Amsterdam, pp. 527-569, 1988; J. W. Lown, Pharmac. Ther. 60:185, 1993).

Anthracyclines of the daunorubicin group are naturally occurring compounds produced by various strains of *Streptomyces* (*S.peucetius*, *S.coeruleorubidus*, *S.galilaeus*, *S.griseus*, *S.griseoruber*, *S.insignis*, *S.viridochromogenes*, *S.bifurcus* and *S.sp.* strain *C5*) and by *Actinomyces carminata*. Doxorubicin is mainly produced by strains of *S. peucetius*. In particular daunorubicin and doxorubicin are synthesized in *Streptomyces peucetius* ATCC 29050 and in *S. peucetius subsp. caesius* ATCC 27952. The anthracycline doxorubicin is made by *S.peucetius* 27952 from malonic acid, propionic acid and glucose by the pathway summarized in Grein, Advan. Applied Microbiol. 32:203, 1987 and in Eckart and Wagner, J. Basic Microbiol. 28:137, 1988.

25 Aklavinone (11-deoxy-e-rhodomycinone), e-rhodomycinone, rhodomycin D, carminomycin and daunorubicin are established intermediates in this process. The final step in this pathway involves the C-14 hydroxylation of daunorubicin to doxorubicin.

Genes for daunorubicin biosynthesis have been obtained from *S.peucetius* 29050 and *S.peucetius* 27952 by cloning experiments (Stutzman-Engwall and Hutchinson, Proc.Natl.Acad.Sci.USA 86:3135,1988; Otten et al., J.Bacteriol. 172:3427,1990).The gene encoding the daunorubicin 14-hydroxylase, which converts daunorubicin to doxorubicin has been obtained from *S.peucetius* 29050 and its mutants by cloning experiments and it was overexpressed in the host cells of *Streptomyces* species and *Escherichia coli* as described in WO 96/27014, publication date

Sept.6,1996.

Two genes of the daunorubicin biosynthetic cluster, drrA and drrB, which confer doxorubicin and daunorubicin resistance to Streptomyces lividans have been cloned from S. peucetius **ATCC** 29050 strain (Guilfoile and 5 Proc.Natl.Acad.Sci.USA 88:8553, 1991) (Accession Number M73758 of Genbank) and from the S.peucetius 7600 mutant (EP-0371,112-A and Colombo et al., J.Bacteriol.174:1641,1992). These genes encode two translationally coupled proteins, both of which are required for daunorubicin and doxorubicin resistance in this host. The sequence of the predicted product of one of the two genes is similar to the products of 10 other transport and resistance genes, most notably the P-glycoproteins from mammalian tumor cells. Another gene, drrC, which confers resistance to daunorubicin and doxorubicin with a strong sequence similarity to the Escherichia coli and Micrococcus luteus UvrA proteins involved in excision repair of DNA has been cloned from S.peucetius ATCC 29050 (Lomovskaya et al., J.Bacteriol.178:3238, 1996).

15 Summary of the invention

The present invention provides a process for improving daunorubicin to doxorubicin conversion in host cells by means of recombinant vectors comprising a DNA region or fragment containing the gene *dxrA* encoding daunorubicin 14-hydroxylase together with a DNA region or fragment containing one, two or three genes, selected from the group consisting of *drrA*, *drrB* and *drrC*, conferring resistance to daunorubicin and doxorubicin. The last three genes confer a high level of resistance in the host cells to doxorubicin, the product of the conversion process, making the process more efficient than the previous one obtained using host cells transformed with the recombinant vectors carrying only the DNA fragment containing the *dxrA* gene, described in WO 96/27014, even when a strong promoter is used.

The DNA of the invention comprises preferably all three of the *drrA*, *drrB* and *drrC* genes or only the two *drrA* and *drrB* genes.

The DNA may be ligated to a heterologous transcriptional control sequence in the correct fashion or cloned into a vector at the restriction site appropriately located near a transcriptional control sequence in a vector. Typically, the vector is a plasmid. The recombinant vectors may be used to transform a suitable host cell. The host may be strains of Actinomycetes that do not or do produce anthracyclines, preferably strains of *Streptomyces*.

5 Brief description of the drawings

Fig. 1 (a-c) illustrate the construction of the plasmid pIS156 described in Example 1. This plasmid was constructed by insertion of the 2.9 kb fragment containing the *doxA* (formerly *dxrA*), the *dnrV* (formerly *dnrORF10*) and the C-terminal part of the *dnrU* (Δ*dnrU*, formerly *dnrORF9*) genes, obtained from the recombinant plasmid pIS70 (WO 96/27014 and A. Inventi Solari et al., GMBIM '96, P58), under the control of the strong promoter *ermE** (Bibb et al., Molec. Microbiol. 14:533, 1994) into the plasmid pWHM3 (Vara et al., J. Bacteriol. 171:5872, 1989).

In order to better describe the invention, we provide the SEQ.ID. No:1 of 2.867 nt consisting of the *doxA*, *dnrV* and the C-terminal part of the *dnrU* (△*dnrU*) genes (complementary strand to the coding strand).

- Fig. 2 (a-d) illustrate the construction of the plasmid pIS284 described in Example 1. This plasmid contains the 2.9 kb fragment encompassing the *doxA*, the *dnrV* and the C-terminal part of the *dnrU* genes, obtained from the recombinant plasmid pIS70, under the control of the strong promoter *ermE** together with a DNA fragment of 2.3 Kb including the *drrA* and *drrB* resistance genes obtained from the plasmid pWHM603 (P. Guilfoile and C.R. Hutchinson, Proc. Natl. Acad. Sci. USA 88:8553, 1991) subcloned into the plasmid pWHM3.
- Fig. 3 (a-c) illustrate the construction of the plasmid pIS287 described in Example 2. Said plasmid was constructed by insertion of the 2.9 kb BamHI-HindIII fragment containing the doxA formerly, dxrA), dnrV (formerly dnr-ORF10) and the C-terminal part of the dnrU (ΔdnrU, formerly, dnr-ORF9) genes, obtained from the recombinant plasmid pIS70 (WO 96/727014), under the control of the strong promoter ermE* together with the 2.3 kb Xbal-HindIII DNA fragment containing the drrA and drrB

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resistance genes and the 3.9 kb EcoRI-HindIII fragment containing the drrC resistance gene into the plasmid pWHM3.

The maps shown in Figs. 1,2 and 3 do not necessarily provide an exhaustive listing of all restriction sites present in the DNA fragments. However, the reported sites 5 are sufficient for an unambiguous recognition of the DNA segments.

Restriction sites abbreviations: Ap, apramycin;tsr, thiostrepton, amp, ampicillin; B, BamHI; G, Bg/II; N, Notl; K, KpnI; E, EcoRI; H, HindIII; P, PstI; S, SphI; X, Xbal, L, Bg/I; T, Sstl.

Detailed description of the invention.

The present invention provides a DNA molecule in which a DNA region or fragment containing the gene encoding a daunorubicin C-14 hydroxylase is joined to a DNA region or fragment containing one, two or three different genes selected from the group consisting of drrA, drrB, drrC genes encoding proteins conferring to the host cells resistance to daunorubicin and doxorubicin.

The DNA region containing the gene encoding a daunorubicin C-14 hydroxylase is preferably the 2.9 kb DNA region obtained from the recombinant plasmid pIS70 described in the patent WO 96/27014 by digestion with BamHI-HindIII enzymes. This fragment contains the doxA gene, encoding the C-14 hydroxylase. Daunorubicin C-14 hydroxylase converts daunorubicin to doxorubicin. The 2.9 kb DNA fragment also 20 comprises the dnrV gene between the Notl-Kpnl sites and a Notl-Sphl fragment containing the C-terminal part of the dnrU (ΔdnrU) gene.

Preferably, this 2.9 kb DNA fragment encoding a daunorubicin C-14 hydroxylase was ligated to both the 2.3 kb Xbal-HindIII DNA fragment containing the drrA and drrB resistance genes obtained from the plasmid pWHM603 and the 3.9 kb EcoRI-HindIII 25 fragment containing the drrC gene obtained from the plasmid pWHM264; in another preferred embodiment, the 2.9 kb DNA fragment is ligated to the 2.3 kb Xbal - Hindlil DNA fragment only.

All the DNA molecules encoding a daunorubicin C-14 hydroxylase described in WO 96/27014 may be employed in the present invention.

In particular the DNA molecule of the present invention may comprise all of the 2.9 kb DNA fragment or only a part of the fragment, at least 1.2 kb in length corresponding to the *Kpnl-BamHI* fragment containing the DNA molecule of *doxA*, encoding a daunorubicin C-14 hydroxylase, which converts daunorubicin to doxorubicin.

This DNA molecule consists essentially of the sequence reported in the patent application W0 96/27014, which sequence is referred to as the "*dxrA*" sequence. Also, the deduced amino acid sequence of the daunorubicin C-14 hydroxylase is shown in that patent application.

The DNA molecule of the present invention may comprise at least 2247 nt of the 2.3 kb Xbal-HindIII DNA fragment containing the *drrA* and *drrB* genes encoding proteins conferring to host cells resistance to daunorubicin and doxorubicin.

The DNA molecule of the invention may comprise all or part of the 3.9 kb *Eco*RI
HindIII fragment containing the *drrC* resistance gene, at least 2.5 kb in length
corresponding to the *Sstl-Sph*I fragment containing the DNA molecule of *drrC*, encoding
a protein conferring to host cells resistance to daunorubicin and doxorubicin.

The present invention also includes DNA comprising genes conferring resistance to doxorubicin and daunorubicin having a sequence at least 80% identical to the sequences of the *drrA* and *drrB* genes (Guilfoile and Hutchinson, Proc.Natl.Acad.Sci.USA 88:8553, 1991) and or *drrC* gene (Lomovskaya et al., J.Bacteriol.178:3238, 1996).

The DNA molecule of the invention may be ligated to a heterologous transcriptional control sequence in the correct fashion or cloned into a vector at a restriction site appropriately located near a transcriptional control sequence in the vector. Preferably the transcription of the different genes may be coordinated by a common strong promoter such as ermE*(Bibb et al., Molec. Microbiol. 14:533, 1994).

The DNA molecule of the invention may be ligated into any autonomously replicating and/or integrating agent comprising a DNA molecule to which one or more additional DNA segments can be added. Typically, however, the vector is a plasmid. A

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preferred plasmid is the high-copy number plasmid pWHM3 or plJ702 (Katz et al., J. Gen. Microbiol. 129:2703, 1983). Other suitable plasmids are plJ680 (Hopwood et al., Genetic Manipulation of *Streptomyces*. A laboratory Manual, John Innes Foundation, Norwich, UK,1985) and pWHM601 (Guilfoile and Hutchinson, Proc. Natl. Acad. Sci. USA 88:8553, 1991).

Any suitable technique may be used to insert the DNA into the vector. Insertion can be achieved by ligating the DNA into a linearized vector at an appropriate restriction site. For this, direct combination of sticky or blunt ends, homopolymer tailing, or the use of a linker or adapter molecule may be employed.

The recombinant vector may be used to transform a suitable host cells that do not or do produce anthracyclines.

The host cells may be ones that are daunorubicin or doxorubicin sensitive, i.e., cannot grow in the presence of a certain amount of daunorubicin or doxorubicin, or that are daunorubicin or doxorubicin resistant. In any case the resulting recombinant clones obtained by transformation with the new recombinant vectors of the invention show higher level of resistance to daunorubicin and doxorubicin than the parental host. The level of doxorubicin resistance in recombinant *S. lividans* is much higher than the level observed in anthracycline producing strains *S. peucetius* ATCC 29050 and ATCC 27952.

The host may be a microorganism such as a bacterium. Strains of Actinomycetes, in particular strains of *S. lividans* and other strains of *Streptomyces* species that do not produce anthracyclines may be transformed. *S. lividans* TK 23 is a more suitable host in comparison to the *S. peucetius dnrN* mutant transformed with the recombinant plasmid pIS70 containing the *dxrA* gene used for daunorubicin to doxorubicin bioconversion (WO 96/27014).

The recombinant vectors of the invention may also be used to transform a suitable host cell which produces daunorubicin, in order to enhance the conversion of daunorubicin to doxorubicin.

S. peucetius ATCC 29050 and ATCC27952 strains including their mutants that produce

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anthracyclines may therefore be transformed. In particular *S. peucetius* strain WMH1654, a mutant strain obtained from *S.peucetius* ATCC 29050 and deposited at the American Type Culture Collection, 10801 University Boulevard, Manassas, Virginia 20110-2209, USA, under the accession number ATCC55936 may be used.

Transformants of *Streptomyces* strains are typically obtained by protoplast transformation.

The invention includes processes for improving doxorubicin production by conversion of daunorubicin, which processes comprise a bioconversion process of added daunorubicin into doxorubicin in hosts which do not produce anthracyclines and a fermentation process for producing doxorubicin in hosts which directly produce daunorubicin.

Bioconversion process of daunorubicin to doxorubicin.

This process comprises:

- 1) culturing the recombinant host cells not producing daunorubicin transformed with the
 vectors of the invention to which daunorubicin is added and
 - 2) isolating doxorubicin from the culture.

In this process the recombinant strain may be cultured at temperatures from 20°C to 40°C, for example from 24°C to 37°C. The daunorubicin is added to the culture medium from 24 to 96 hours of the growth phase. The culture is preferably carried out with shaking. The duration of the culture in the presence of daunorubicin may be from 12 to 72 hours. The concentration of daunorubicin in the culture may be from 20 to 1000 mcg/ml; for example from 100 to 400 mcg/ml.

Doxorubicin production by fermentation.

This process comprises:

- 25 1) culturing recombinant daunorubicin-producing host cells transformed with the vectors of the invention and
 - 2) isolating doxorubicin from the culture.

In this process the recombinant strain may be cultured at temperature from 20°C

to 40°C; for example from 26°C to 34°C. The culture is carried out with shaking. The duration of the culture may be from 72 to 168 hours.

Materials and Methods

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Bacterial strains and plasmids: *E. coli* strain DH5α, which is sensitive to ampicillin and apramycin is used for subcloning DNA fragments. The host *S. lividans* TK23 was obtained from D. A. Hopwood (John Innes Institute, Norwich, United Kingdom) and the host *S. peucetius* WMH1654 is a mutant strain obtained from *S.peucetius* ATCC 29050 and has been deposited at the American Type Culture Collection, 10801 University Boulevard, Manassas, Virginia 20110-2209, USA, under the accession number ATCC55936.

The plasmid cloning vectors are pGem-7Zf(+) and related plasmids (Promega, Madison, WI), plJ4070 (D. A. Hopwood) and the *E.coli-Streptomyces* shuttle vector pWHM3 (Vara et al., J. Bacteriol. 171:5872, 1989).

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Media and buffer: *E. coli* strain DH5α is maintained on LB agar (Sambrook et al., *Molecular Cloning. A Laboratory Manual*, 2nd ed. Cold Spring Harbor Press, Cold Spring Harbor, NY, 1989). When selecting for transformants, ampicillin or apramycin are added at concentrations of 100 micrograms/ml.

S. lividans TK23 and S. peucetius WMH1654 are maintained on R2YE (Hopwood et al., Genetic Manipulation of Streptomyces. A Laboratory Manual, John Innes Foundation, Norwich, UK, 1985) and ISP4 (Difco, Detroit, MI) agar media, respectively. When selecting for transformants, the plates are overlayed with soft agar containing thiostrepton at a concentration of 50 micrograms/ml.

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Subcloning DNA fragments: DNA samples are digested with appropriate restriction enzymes and separated on agarose gels by standard methods (Sambrook et al., *Molecular Cloning. A Laboratory Manual*, 2nd ed. Cold Spring Harbor Press, Cold Spring Harbor, NY, 1989). Agarose slices containing DNA fragments of interest are

excised from a gel and the DNA is isolated from these slices using the GENECLEAN device (Bio101, La Jolla, CA) or an equivalent. The isolated DNA fragments are subcloned using standard techniques (Sambrook et al., *Molecular Cloning. A Laboratory Manual*, 2nd ed. Cold Spring Harbor Press, Cold Spring Harbor, NY, 1989) into *E. coli* for routine manipulations, and *E. coli-Streptomyces* shuttle vectors or *Streptomyces* vectors for expression experiments.

Transformation of Streptomyces species and E. coli: Competent cells of E. coli are prepared by the calcium chloride method (Sambrook et al., Molecular Cloning. A 10 Laboratory Manual, 2nd ed. Cold Spring Harbor Press, Cold Spring Harbor, NY, 1989) and transformed by standard techniques (Sambrook et al., Molecular Cloning. A Laboratory Manual, 2nd ed. Cold Spring Harbor Press, Cold Spring Harbor, NY, 1989). S. lividans TK23 is grown in liquid R2YE medium (Hopwood et al., Genetic Manipulation of Streptomyces. A Laboratory Manual, John Innes Foundation, Norwich, UK, 1985) 15 and harvested after 48 hr. The mycelial pellet is washed twice with 10.3% (wt/vol) sucrose solution and used to prepare protoplasts according to the method outlined in the Hopwood manual (Hopwood et al., Genetic Manipulation of Streptomyces. A Laboratory Manual, John Innes Foundation, Norwich, UK, 1985). The protoplast pellet is suspended in about 300 microlitres of P buffer (Hopwood et al., Genetic Manipulation 20 of Streptomyces. A Laboratory Manual, John Innes Foundation, Norwich, UK, 1985) and 50 microlitres aliquot of this suspension is used for each transformation. Protoplasts are transformed with plasmid DNA according to the small scale transformation method of Hopwood et al. (Genetic Manipulation of Streptomyces. A Laboratory Manual, John Innes Foundation, Norwich, UK, 1985), Stutzman-Engwall and 25 Hutchinson (Proc. Natl. Acad. Sci. USA. 86:3135, 1988) or Otten et al. (J. Bacteriol. 172: 3427, 1990). After 17 hr of regeneration on R2YE medium at 30°C, the plates are overlayed with 200 micrograms/ml of thiostrepton and allowed to grow at 30°C until sporulated.

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Evaluation of daunorubicin and doxorubicin resistance level: The level of resistance is expressed as Minimal Inhibitory Concentration (MIC) and is determined by the standard two-fold dilution method using R2YE medium. The strains are cultured in slants of R2YE medium and incubated at 28°C for 8-10 days. Recombinant strains are grown in the same medium added with 20 micrograms/ml of thiostrepton. Bacterial cultures containing approximately 10⁶⁻10⁷ viable cells/ml are prepared from cultures grown at 28°C at 280 rpm for 48 hours in Tryptic Soy Broth (Difco). The cultures are homogenized by glass beads. One loopful of the homogenized cultures is inoculated on the agar plates containing different concentrations of daunorubicin and doxorubicin from 0.39 to 800 micrograms/ml. The agar plates are incubated at 30°C for 7 days and the MICs are determined as the lowest_concentrations that prevent visible growth.

Daunorubicin to Doxorubicin bioconversion: S. lividans TK23 transformants harboring a plasmid of the invention are inoculated into 25 ml of liquid R2YE medium with 40 micrograms/ml of thiostrepton. Cultures are grown in 300 ml Erlenmeyer flasks and incubated on a rotary shaker at 280 rpm at 30 C°. After 2 days of growth, 2.5 ml of this culture are transferred to 25 ml of APM production medium: ((g/l) glucose (60), yeast extract (8), malt extract (20), NaCl (2), 3-(morpholino)propanesulfonic acid (MOPS sodium salt) (15), MgSO₄ .7H₂O (0.2), FeSO₄ .7H₂O (0.01), ZnSO₄.7H₂O (0.01), supplemented with 20 micrograms/ml of thiostrepton. 400 micrograms/ml of daunorubicin are added at 48 hr.of the growth phase. Cultures are grown in 300 ml Erlenmeyer flasks and incubated on a rotary shaker at 280 rpm at 30 C° for 72 hr.

Each culture is acidified with 25 milligrams/ml of oxalic acid and after incubation at 30°C on a rotary shaker at 280 rpm for 30 min. is extracted with an equal volume of acetonitrile:methanol (1:1) at 30°C and 300 rpm for 2 hr. The extract is filtered and the filtrate is analyzed by reversed-phase high pressure liquid chromatography (RP-HPLC). RP-HPLC is performed by using a Vydac C₁₈ column (4.6 x 250 millimeters; 5

micrometers particle size) at a flow rate of 0.385 ml/min. Mobile phase A is 0.2% trifluoroacetic acid (TFA, from Pierce Chemical Co.) in H₂O and mobile phase B is 0.078% TFA in acetonitrile (from J.T.Baker Chemical Co.). Elution is performed with a linear gradient from 20 to 60% phase B in phase A in 33 minutes and monitored with a diode array detector set at 488 nm (bandwidth 12 micrometers). Daunorubicin and doxorubicin (10 micrograms/ml in methanol) are used as external standards to quantitate the amount of these metabolites isolated from the cultures.

Doxorubicin production: The *S. peucetius* WMH1654 mutant is transformed with a plasmid of the invention. Transformants are inoculated into 25 ml of R2YE medium supplemented with 20 micrograms/ml thiostrepton. Cultures are grown in 300 ml Erlenmeyer flasks on a rotary shaker at 280 rpm at 30°C. After 2 days of growth, 2.5 ml of this culture are transferred to 25 ml of APM medium supplemented with 20 micrograms/ml thiostrepton. Cultures are grown in 300 ml Erlenmeyer flasks on a rotary shaker at 280 rpm at 28°C for 96 - 120 hours. Each culture is acidified with 25 milligrams/ml of oxalic acid and, after 45 min. incubation at 30°C on a rotary shaker at 280 rpm, is extracted with an equal volume of acetonitrile:methanol (1:1) at 30°C and 300 rpm for 2 hr. The extract is filtered and the filtrate is analyzed by RP-HPLC following the same method used to analyze the bioconversion products.

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Example 1

Example 1 (Fig. 1 (a-c) and Fig. 2 (a-d).

In order to remove a non-essential region, the plasmid pIS70 (WO96/27014) is before digested *EcoRI-HindIII* and the 3.5 kb fragment is subcloned into the same sites of the multiple cloning site sequence of the plasmid pGEM-7Zf (+) (Promega, Madison-WI USA) to obtain another *BamHI* restriction site. The new plasmid pGendoxAUV was *BamHI* digested and the fragment, now reduced to 2.9 kb, was transferred into the

plasmid plJ4070 (from the John Innes Institute, Norwich, UK) under the control of strong promoter *ermE**. This new plasmid, named p7doxAUV, was digested *BgIII* and the fragment inserted into the plasmid pWHM3 (J.Vara et al., J. Bacteriol. 171:5872-5881, 1989) to obtain the plasmid pIS156 (fig. 1c).

The 2.3 kb *Bgll* fragment containing the *drrA* and *drrB* resistance genes is transferred after blunt ending from the plasmid pWHM603 into the *Smal* site of the plasmid pBluescript II SK + (Stratagene) to obtain the plasmid pdrrAB and an *Xbal-HindIII* fragment is transferred from pdrrAB into the vector pIJ4070 to obtain pIS278. Afterwards, pIS278 is digested with *EcoRI-Xbal* and inserted into the *EcoRI-Xbal* plasmid pWHM3 to obtain the plasmid pIS281. This plasmid is digested with *Xbal* and the *Xbal* fragment of plasmid pIS156 is inserted to obtain the plasmid pIS284.

Example 2

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Construction of the plasmid plS287 (Fig.3 (a-c)): The *drrC* resistance gene contained in the plasmid pWHM264 is excised by *Eco*RI-*Hin*dIII digestion and inserted into the plasmid plJ4070 to obtain the plasmid plS282. From this plasmid, the *drrC* resistance gene is transferred as a *Bgl*II fragment to plS252 (this plasmid is a modified form of pWHM3 containing an extra *Bgl*II site close to the *Eco*RI site) to obtain the plasmid plS285. plS285 is *Eco*RI digested and ligated with the 5.5 kb DNA fragment excised from plasmid plS284 to obtain the plasmid plS287.

Example 3

Resistance of the above recombinant plasmids to doxorubicin: The level of resistance to daunorubicin and doxorubicin of S. lividans TK23 transformed with the recombinant plasmids pIS70, pIS284 or pIS287 in comparison with S. lividans TK23, S. lividans TK23 transformed with the vector pWHM3 and the anthracycline producing S. peucetius ATCC 29050 and ATCC 27952 strains is determined as MICs on R2YE

medium following the procedure described in Materials and Methods. The maximum level of daunorubicin and doxorubicin resistance is obtained with the plasmid pIS287 containing the *drrA*, *drrB* and *drrC* resistance genes. The level of doxorubicin resistance was increased 64 times also with the plasmid containing only the *drrA* and *drrB*.resistance genes (Table 1).

Table 1. Resistance of recombinant strains to doxorubicin.

	Strain	MIC for doxorubicin (micrograms/ml)		
	S. peucetius ATCC 29050	12.5		
10	S. peucetius ATCC 27952	12.5		
	S. lividans TK23	12.5		
	S. lividans TK23(pWHM3)	12.5		
	S. lividans TK23(pIS284)	800		
	S. lividans TK23(pIS287)	>800		

Example 4

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Bioconversion of added daunorubicin to doxorubicin in *S. lividans* TK23 transformed with plasmids containing the *doxA* daunorubicin C-14 hydroxylase gene together with different resistance genes: The pIS70, pIS284 or pIS287 plasmids are introduced into *S. I ividans* TK23 by transformation with selection for thiostrepton resistance, according to the procedures described in the Materials and Methods section. The resulting *S. lividans* TK23(pIS70), *S. lividans* TK23(pIS284) and *S. lividans* TK23(pIS287) transformants are tested for the ability to bioconvert a high level (400 micrograms/ml) of daunorubicin to doxorubicin using the APM medium as described above. *S. lividans* TK23(pIS70) transformants can convert up to 11.5% of added daunorubicin to doxorubicin (Table 2). *S. lividans* TK23(pIS284) and *S. lividans* TK23(pIS287) transformants can convert up to 73.5% of added daunorubicin to doxorubicin (Table 2).

<u>Table 2</u>. Bioconversion of daunorubicin to doxorubicin by *S. lividans* strains.

Strain

Anthracycline (micrograms/ml)

		/ with a cyclinic (micrograms/mi)				
		DOX	DNR	13-dihydroDNR		
5	S. lividans TK23(pIS70) (control)	46	250	70		
	S. lividans TK23(pIS284)	294	33	21		
	S. lividans TK23(pIS287)	288	24	35		

10 Example 5

Doxorubicin production in the *S. peucetius* WMH1654 *dnrX* mutant transformed with plasmids containing the *doxA* daunorubicin C-14 hydroxylase gene together with different resistance genes: The pIS284 and pIS287 plasmids are introduced into *S. peucetius* WMH1654 *dnrX* mutant strain by protoplasts transformation with selection for thiostrepton resistance, according to the procedures described in the Materials and Methods section. The resulting *S. peucetius* transformants are fermented and the fermentation broths analyzed according to the method previously described. *S. peucetius* WMH1654(pIS284) produced up to 81 micrograms/ml of doxorubicin and up to 18 micrograms/ml of daunorubicin after a 120 hr fermentation (Table 3). *S.peucetius* WMH1654(pIS287) produced up to 92 micrograms/ml of doxorubicin and no detectable amount of daunorubicin (Table 3).

Table 3. Doxorubicin production by S. peucetius WMH1654 dnrX strains.

	Strain	Anthracycline (micrograms/ml)			
		DOX	DNR	13-dihydroDNR	
	S. peucetius WMH1654	41	35	18	
5	S. peucetius WMH1654(pIS284)	81	18	6	
	S. peucetius WMH1654(pIS287)	92	0	0	

SEQ ID.1

1 GGATCCGCAC CGGGTACACG GCACGGGACC GCCCACCGCG CGGTGCGCGG 5 51 TGGGCGGTCC CGTGCCGGTC GCGGCCGGCG GATCAGCGCA GCCAGACGGG 101 CAGTTCGGTG AGCCGCGCCG TCTGGGCCCC CTTCCGGCAC CACCGCAACT 10 151 CGTCGTACGG CACGGCCAGT CGGGCCTCGG GGAACCTGCT GCGCAGTACG 15 201 CCGATCATCG TGCGCGACTC CAGCTGGGCG AGCTGCTCCC CGATGCAGTA 251 GTGCGGCCCG TCGCCGAAGG TGAGCCGCCG CCACGAGGGA CGGTCCGGGT 20 301 GGAAGGCGTG CGGGGCGTCG TGATGGCGGC CGTCGGTGTT GGTGCCCTCG 25 351 ATGTCCACCA GCACCGGCGC TCCGCGGGGC AGCCGGACGC CGCCGATGGT 401 CACCTCCGTG GCAGCGAACC TCCACAACGT GTAGGGCACC GGCGGGTGGT 30 451 AGCGCAGCGC CTCCTCCACG AACCGGGAGA CGGCGTCCTC GTCGGCATCC 501 GCCGCGAGGC GGCCCGCCAG GACCTCCGCG AGCAGGAAGC CCAGGAAGGA 35 551 GCCGGTGGTG TCGTGGCCGG CGAAGATGAG CCCGGTGATC ATGTAGACGA 601 GCTGGTCGTC GGAGACCGAG CCGAACTCGG CCTGCGCGCG CTCGTACAGC 40 651 ACGCGGGTCA TGGTCGGGGT GTCGTTCCGC CGGGCTGAGT GCACGGCTTC 45 701 GAGGAGCAGG CTCTCCAGGG CCGAGGTGTC CGGCACGCCC CCGGCAGGGT 751 CCGTGCCGTC ACCCCCGCCG CTCTGCGGGC CGCCGAGGCC GAGTGCCTTG 50 801 AGAACGCTGA CGGCCTCGCG GGCCATCGCC GGATCGGTGA CCGGCACACC

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1701 CGGTCACCAG CTCGACCCAG CCGACCGAGC CGGGCACGCC CGTCACCTCC 5 1751 GCGCCCTCCA TGACTCCCTT GCGCCAGACC GCGAACGCGG CCCCGGCGGG 1801 GTCGGCGAAG ACCGCCATCC GGCCGAGGCC GAGGACGTCC ATCGGAGTCA 10 1851 TGATGACCTC GCCGCCCGCC GTCTCGACCC GCTTGGTCAG TGCGTCGGCG 1901 TCGTCGGTGG CGAAGTACAC GGTCCAGATG GCCGGCATGC CGTGCTGGTC 15 1951 GTTCCCGGGC CCGTACGGCC GGTGGTAGGG GGTGTCGATC TGGTGGCGGG 20 2001 CGACCGCGC GACCAGCTTC CCGTCGGAGC TGAACGTCGT GTATCCCCCG 2051 GCGCCCGGGT CGCTGACCAC GGTGGCGGTC CAGCCGAACA GGCCGGTGTA 25 2101 GAAGTCGGCC GAGGCGGCGA CATCGGGCGA ACCGAGGTCG AACCATGCGG 2151 GGGCGCGGG CGCGAACCTG GTCACGAATC GTTCCTTTCG ATGGATCGGC 30 2201 ACACGAGCGT CTGCGCTCGC GGATGAGACG GACATCTCGC GGATGAGACG 35 2251 GACATGCGGG CGGGGGGGC CGCCGCCGTC AGTGCGCGGT GTCGCCGACG 2301 GCGGCCGCGC CGGCCTCCCA GAGCTTCGCC GCGAGGCCGG CGTCGGCGGT 40 2351 CGGGCCGCTC ACCGGGGACA GCCGCCGGTC GCTGTAGTAG CCGCCCGTGG 2401 TCAACTCCTC GGCCGGCGC GACGCCAGCC ACACGAGGGT GTCGGCGCCC 45 2451 TTCGCCGCGG AGCGCAGGAA GGGGTTGAAC CGGAAGTAGG ACGAGGCGAC 50 2501 CGTGCCCCGT CCGATGCGGG TGCGGACCTC ACCGGGGTGA TAGCTGACCG

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2551 CCAGCACGTC CGGCCAGCGC CTGGCGGCCT CCGCCGCGGT CATGATGTTG

5 2601 GCCTGTTTGG ACGTGCCGTA CGCCTGGCCG GCGCTGTAGC GGTGACGGTC

2651 GCCGTTGAGG TCGTCCGGGT CGATCCGGCC CTGGGTGTAC GCGTCGGACG

10 2701 AGGTGAGGAT CAGCCGCCCG CCCGCGAGCC GCTCCCGCAG CAGCCGTGCC

2751 AGCAGGAAGC CTGCGAGGTG ATTGACCTGG ATGGTGGCCT CGAACCCGTC

2801 CTGGGTCGTG GTGCGCGACC AGAACATGCC GCCGGCGTTG CTGGCCATGA

20 2851 CATCGATGCG CGGGTACCGG

CLAIMS

- 1. A DNA molecule comprising a DNA region containing a gene *dox*A encoding daunorubicin 14-hydroxylase and a DNA region containing at least one gene conferring daunorubicin and doxorubicin resistance.
 - 2. A DNA molecule according to claim 1, further comprising a strong promoter.
 - 3. A DNA molecule according to claim 2, wherein said strong promoter is ermE*.
- 4. A DNA molecule according to claim 1, wherein said gene conferring daunorubicin and doxorubicin resistance is selected from the group consisting of *drr*A, *drr*B and *drr*C genes and any mixtures thereof.
- 5. A DNA molecule according to claim 4, wherein said genes conferring daunorubicin and doxorubicin resistance are *drr*A and *drr*B genes.
- 6. The DNA molecule according to claim 4, wherein said genes conferring daunorubicin and doxorubicin resistance are *drr*A, *drr*B and *drr*C genes.
- 7. The DNA molecule according to claim 1, wherein the region containing the gene *dox*A encoding daunorubicin 14-hydroxylase is 2.9 kb in length.
- 8. The DNA molecule according to claim 7, wherein the fragment containing the gene doxA corresponds to the Kpnl-BamHI fragment containing the doxA nucleotide sequence.
 - 9. The DNA molecule according to claim 5, wherein said region containing said

drrA and drrB genes is a 2.3 kb Xbal-HindIII DNA fragment.

- 10. The DNA molecule according to claim 1, wherein said genes conferring daunorubicin and doxorubicin resistance are at least 80% identical to genes selected from the group consisting of *drr*A, *drr*B and *drr*C genes.
 - 11. A vector containing a DNA molecule according to claim 1.
 - 12. A vector according to claim 11 wherein said vector is a plasmid.
- 13. A plasmid according to claim 12, wherein said plasmid is selected from the group consisting of plS284 and plS287.
 - 14. A host cell transformed or transfected with a vector according to claim 11.
- 15. The host cell according to claim 14, wherein said host cell does not produce daunorubicin.
- 16. The host cell according to claim 14, wherein said host cell is a bacterial cell which produces daunorubicin.
- 17. The recombinant host cell according to claim 14, wherein said host cell is a Streptomyces cell .
- 18. A process for bioconverting daunorubicin into doxorubicin, comprising the steps of:

culturing a recombinant host cell in a culture medium containing daunorubicin, wherein said host cell contains a DNA molecule comprising a DNA

region containing a gene doxA encoding daunorubicin 14-hydroxylase and a DNA region containing at least one gene conferring daunorubicin and doxorubicin resistance, wherein said host cell does not produce daunorubicin, and

isolating any resulting doxorubicin from the culture medium.

19. A process for producing doxorubicin by fermentation, comprising the steps of: culturing a recombinant host cell in a culture medium, wherein said host cell contains a DNA molecule comprising a DNA region containing a gene *dox*A encoding daunorubicin 14-hydroxylase and a DNA region containing one or more genes conferring daunorubicin and doxorubicin resistance, wherein said host cell is a bacterial cell which produces daunorubicin, and

isolating any resulting doxorubicin from the culture medium.

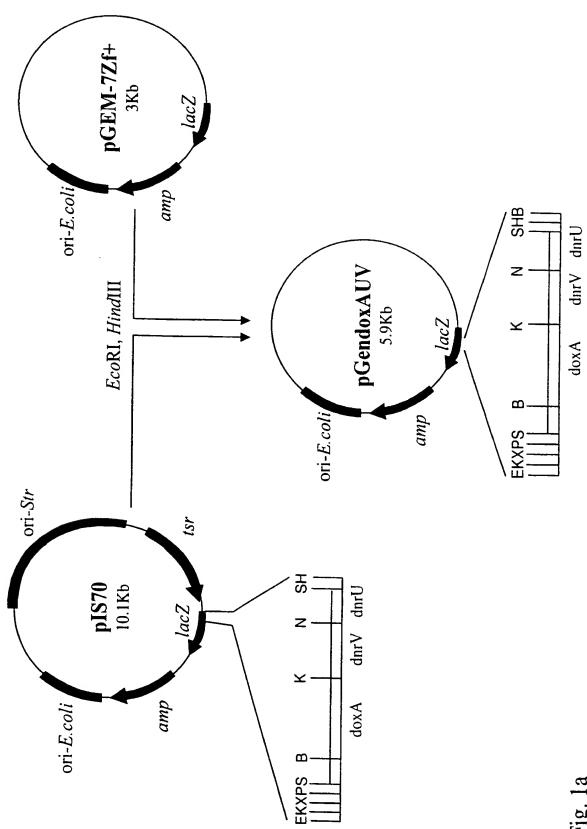
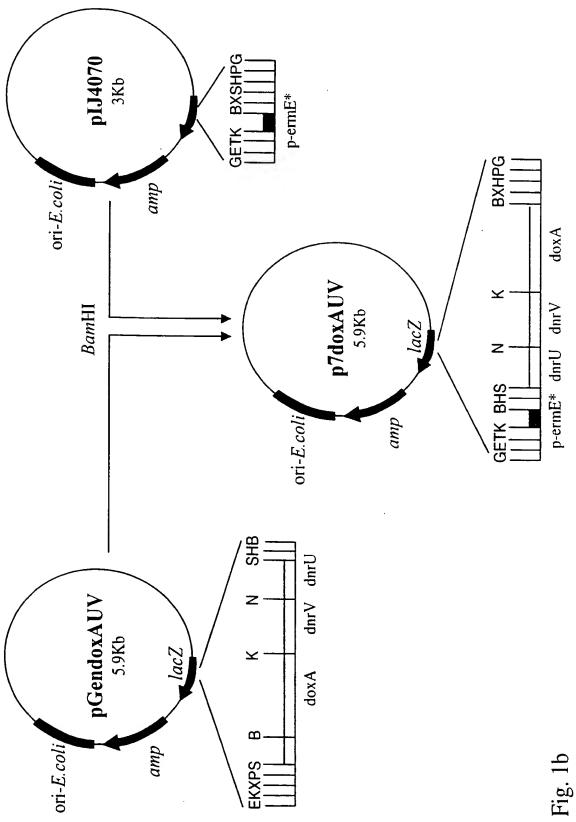
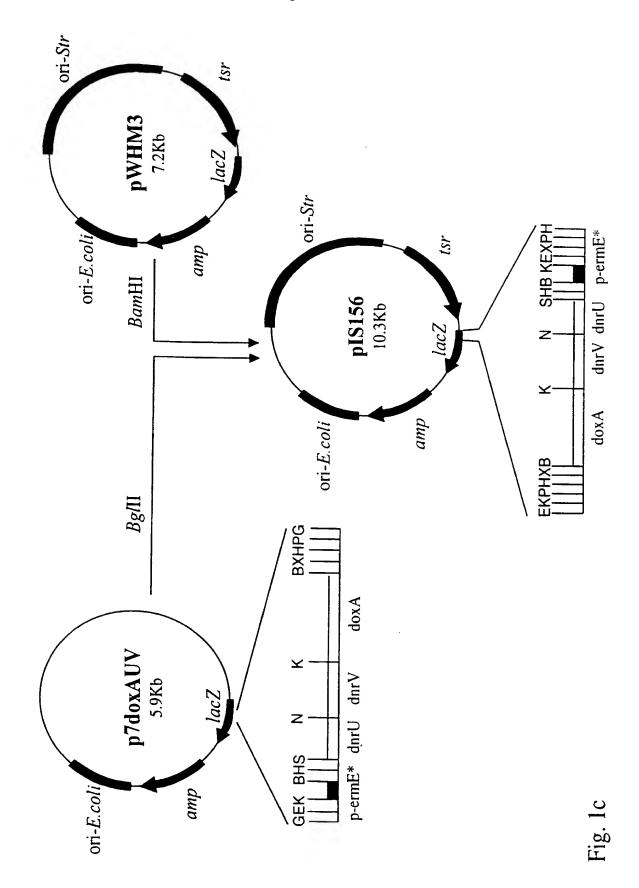


Fig. 1a





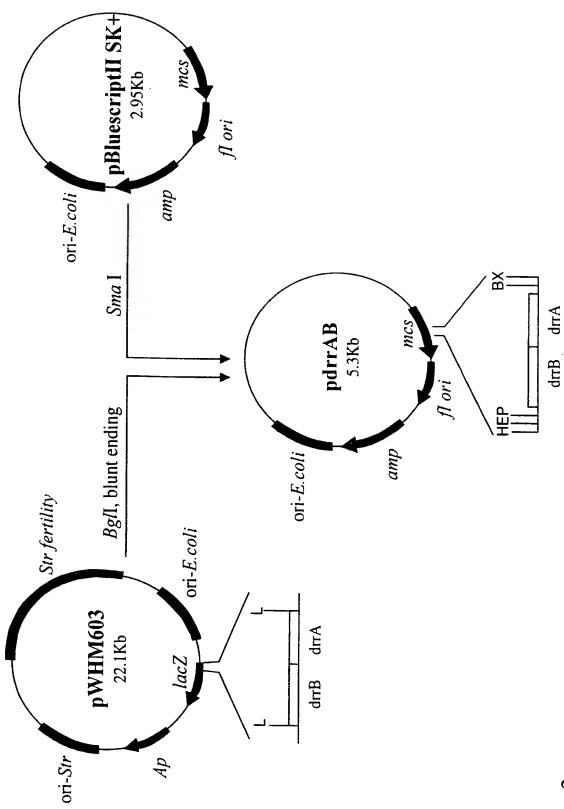
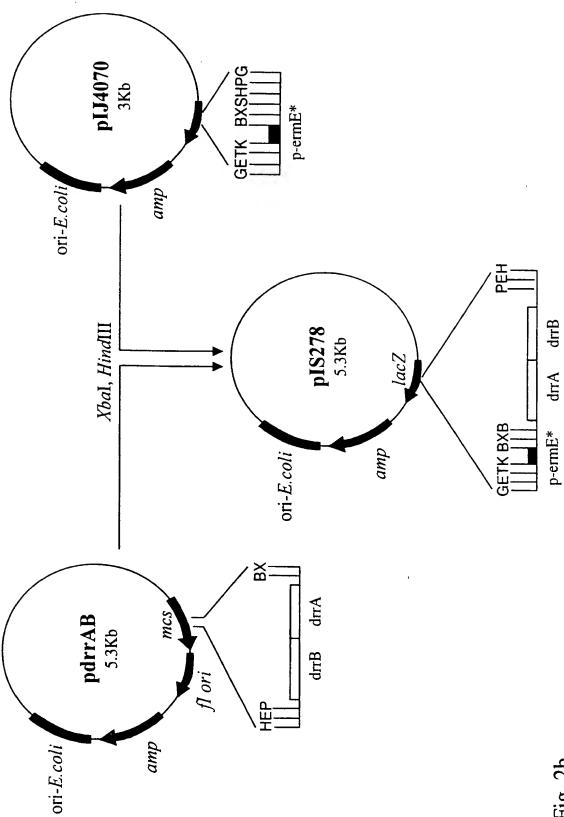
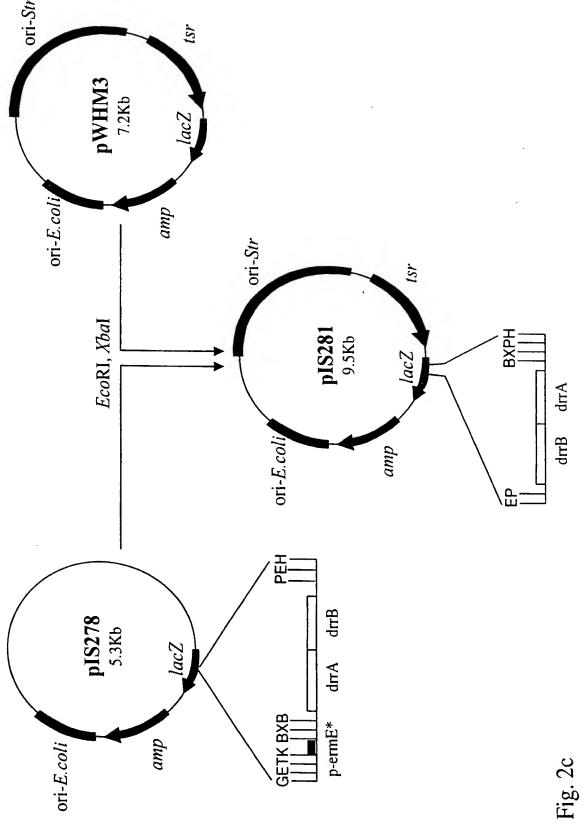
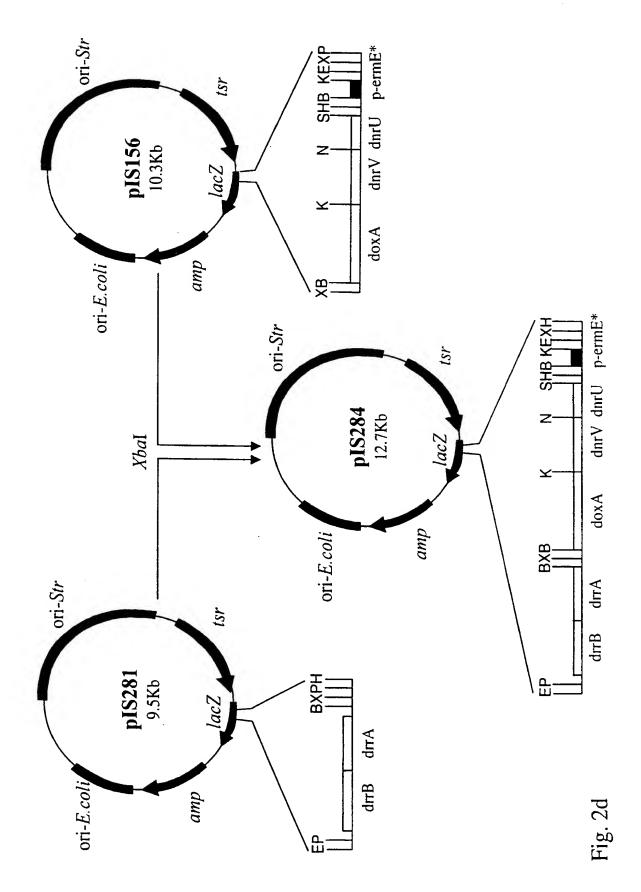


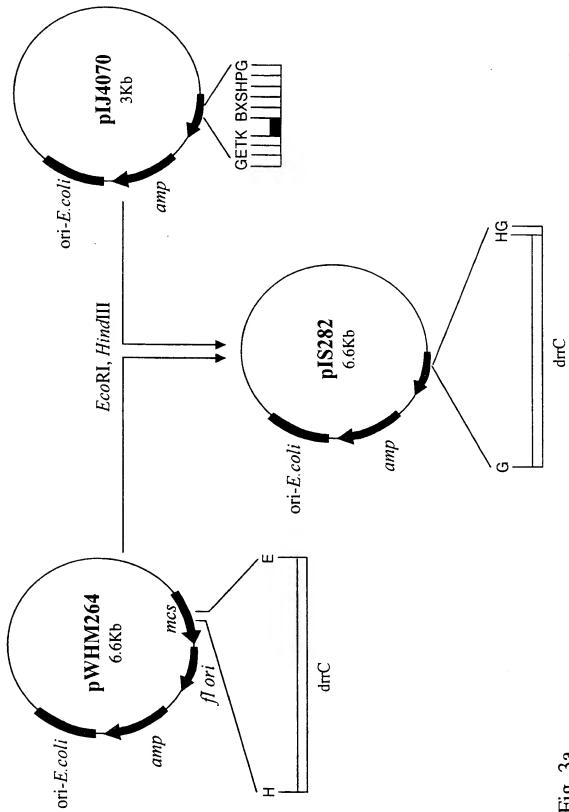
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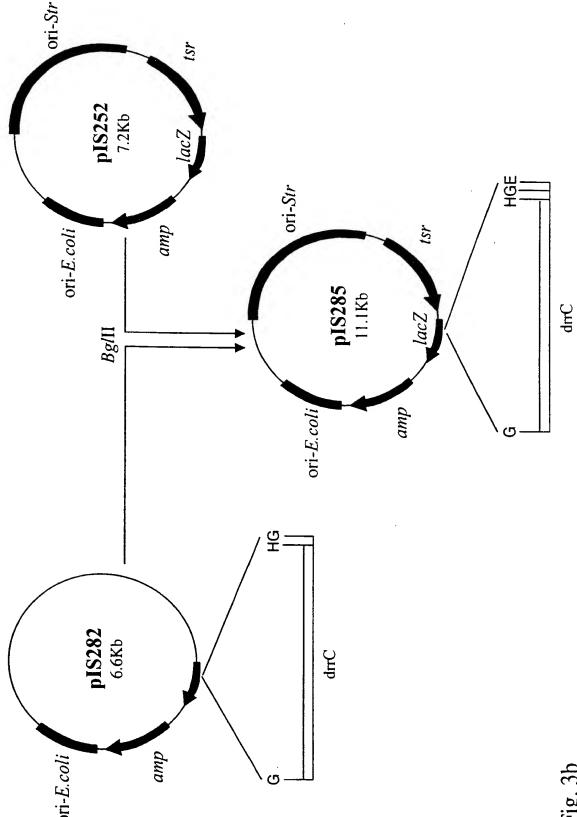
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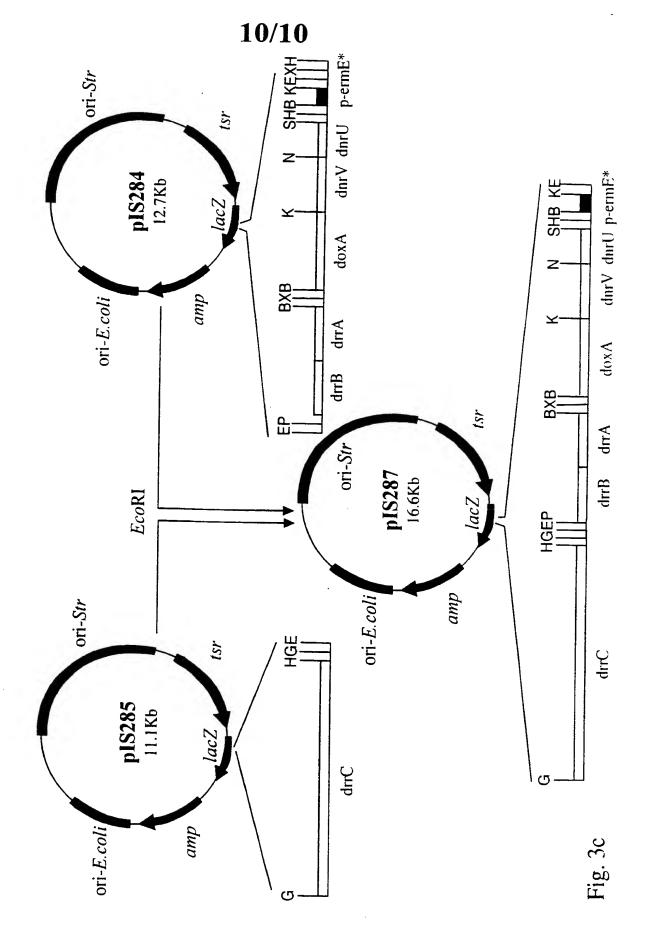












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gcagetecgg aacggggatg tegagacegt egtecacee cegecaggeg gegggggega 1140
ggteggggte etteaegaae eggggategg ceageacete gegggegagg gegteategg 1200
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WO 99/55829 PCT/US99/07016

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adaacatdcc	accasasts	atggtggttt	cgaacccgtc	ctgggtcgtg	gtgcgcgacc	2820
agaacacycc	geeggegeeg	ccggccatga	catcgatgcg	cgggtaccgg		2870

PATENT COOPERATION TREATY

PCT

INTERNATIONAL SEARCH REPORT

(PCT Articl 18 and Rules 43 and 44)

Applicant's or agent's file reference F1615-9003	FOR FURTHER ACTION	see Notification of Transmittal of International Search Repo (Form PCT/ISA/220) as well as, where applicable, item 5 below					
International application No.	International filing date	(day/month/year)	(Earliest) Priority Date (day/month/year)				
PCT/US99/07016	22 APRIL 1999		24 APRIL 1998				
Applicant PHARMACIA & UPJOHN S.P.A.	Applicant						
according to Article 18. A copy is being	ng transmitted to the intern	ational Bureau.	hority and is transmitted to the applicant				
This international search report consist	s of a total of <u></u> sheets						
X It is also accompanied by a			eport.				
1. Certain claims were found	unsearchable (See Box l).					
2. Unity of invention is lacking	ng (See Box II).						
3. X The international application international search was carr	n contains disclosure of a ried out on the basis of the	nucleotide and/or sequence listing	amino acid sequence listing and the				
x	filed with the internationa	application.	·				
i ii	furnished by the applicant						
	but not acc	ompanied by a statem	ent to the effect that it did not include matter he international application as filed.				
	transcribed by this Author	ity.					
4. With regard to the title, X	the text is approved as su						
	the text has been establish	ned by this Authority	y to read as follows:				
5. With regard to the abstract,							
X	the text is approved as su						
	the text has been establish in Box III. The applican international search report	t may, within one:	le 38.2(b), by this Authority as it appears month from the date of mailing of this to this Authority.				
6. The figure of the drawings to be	published with the abstract	is:					
Figure No. 1a X	as suggested by the appli		None of the figures.				
	because the applicant fail						
	because this figure better						

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US99/07016

A. CLAS	A. CLASSIFICATION OF SUBJECT MATTER							
	or							
US CL :	According to International Patent Classification (IPC) or to both national classification and IPC							
	DS SEARCHED							
Minimum de	ocumentation searched (classification system followed	by classification symbols)						
	435/78, 252.3, 252.35, 320.1; 536/23.2, 23.7							
Documentat	ion searched other than minimum documentation to the	extent that such documents are included	in the fields searched					
	•							
Electronic d	ata base consulted during the international search (nar	ne of data base and, where practicable,	search terms used)					
	Extra Sheet.							
110230 24			İ					
C. DOC	UMENTS CONSIDERED TO BE RELEVANT							
Category*	Citation of document, with indication, where app	ropriate, of the relevant passages	Relevant to claim No.					
————			1 10					
Y	US 5,695,966 A (INVENTI et al) 09	December 1997, columns 3-	1-19					
	8, Figures 1 and 2, and SEQ IDs NOs	:1 & 2.						
			1 7 0 10 1 14					
Y	DICKENS, M. L. Isolation and Char	acterization of a Gene from	1-7, 9-12, and 14-					
	Strentomyces sp. Strain C5 That Con	fers the Ability To Convert	19					
	Daunomycin to Doxorubicin on St.	reptomyces lividans TK24.						
	Lournal of Bacteriology, June 1996, Vo	ol. 178, No. 11, pages 3389-						
	3395, especially pages 3390-3394 and	Figures 2 and 3.						
1			1 7 0 10 114					
Y	WO 97/44439 A2 (THE OHIO STATE	UNIVERSITY RESEARCH	1-7, 9-12, and 14-					
	FOUNDATION) 27 November 1997,	pages 6-28, Figures 2 and 3	19					
	and SEQ IDs NOs:4 and 5.							
			,					
			L					
X Furt	her documents are listed in the continuation of Box C	. See patent family annex.						
	pocial categories of cited documents:	are least descriptioned after the int	emational filing date or priority					
	pocual categories or creed documents. comment defining the general state of the art which is not considered	date and not in conflict with the app the principle or theory underlying th	ncauon but cited to understand					
to	be of particular relevance	are designed of porticular relevance: th	e claimed invention cannot be					
	urlier document published on or after the international filing date	considered novel or cannot be considered when the document is taken alone	ered to involve an inventive step					
ci	ocument which may throw doubts on priority claim(s) or which is ted to establish the publication date of another citation or other	and the second of more colored to	ne claimed invention cannot be					
*F	pecial reason (as specified) ocument referring to an oral disclosure, use, exhibition or other	considered to involve an inventive combined with one or more other such being obvious to a person skilled in	th documents, such combination					
m	the art							
P document published prior to the international filing date but later than *&* document member of the same patent family								
	e priority date claimed c actual completion of the international search	Date of mailing of the international se	arch report					
Date of the	, actual complement of	25 OCT 19	199					
07 SEPT	EMBER 1999	2000110						
Name and	mailing address of the ISA/US	Authorized officer						
Commissi	oner of Patents and Trademarks	WILLIAM W. MOORE	W 401 -					
Box PCT Washingto	on, D.C. 20231		N Y					
Facsimile 1		Telephone No. (703) 308-0196						

INTERNATIONAL SEARCH REPORT

International application No. PCT/US99/07016

	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Category*	Citation of document, with indication, where appropriate, or are reference	
Y	HWANG, K. H. et al. Expression of Streptomyces peucetius Genes for Doxorubicin Resistance and Aklavinone 11-Hydroxylase in Streptomyces galilaeus ATCC 31133 and Production of a Hybrid Aclacinomycin. Antimicrobial Agents and Chemotherapy. July 1995, Vol. 39, No. 7, pages 1616-1620, especially pages 1617-1619.	1, 2, and 4-19
Y	KAUR, P. Expression and Characterization of DrrA and DrrB Proteins of Streptomyces peucetius in Escherichia coli: DrrA Is an ATP Binding Protein. Journal of Bacteriology. February 1997, Vol. 179, No. 3, pages 569-575, especially pages 570-574 and Figures 3 and 4.	1, 2, and 4-19
Y	LOMOVSKAYA. N. et al. The Streptomyces peucetius drrC Gene Encodes a UvrA-Like Protein Involved in Daunorubicin Resistance and Production. Journal of Bacteriology. June 1996, Vol. 178, No. 11, pages 3238-3245, especially pages 3240-3244 and Figure 2.	4, 6, 10 and 13
Y	WO 97/06266 A1 (ABBOTT LABORATORIES) 20 February 1997, pages 11-13, 15 and 16.	2, 3 and 13
À	US 5,364,781 A (HUTCHINSON et al) 15 November 1994, columns 3-10.	1, 2, 11, 12, 14- 17 and 19
A	US 5,652,125 A (SCOTTI et al) 29 July 1997, columns 3-10.	1, 2, 11, 12, 14- 17 and 19
A	US 5,665,564 A (CARUSO et al) 09 September 1997, columns 1-6.	1, 4-6 9, and 10
···· ·		



INTERNATIONAL SEARCH REPORT

International application No. PCT/US99/07016

B.	FIEL	.DS	SEA	R	CHE	D
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Electronic data bases consulted (Name of data base and where practicable terms used):

SEQ ID NO:1, as nucleotide sequence and translated amino acid sequence in N-GeneSeq36, GenEMBL(various), issued U.S. application nucleotide sequences, A-GeneSeq36, PIR60, SwissProt37, SPTREMBL10, issued U.S. application amino acid sequences; STN/Chemical Abstracts; DIALOG/Medline, Biosis, Agricola, Current BioTechnology Abstracts, Derwent Biotechnology Abstracts

PCT

PATENT COOPERATION TREATY

REC'D 25 JUL 2000 WIPO

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rui 70)

Applicant's or agent's file reference	FOR FURTHER ACTION	See Notification of Transmittal of International						
P1615-9003		Preliminary Examination Report (Form PCT/IPEA/416)						
International application No.	International filing date (day/mo							
PCT/US99/07016	22 APRIL 1999	24 APRIL 1998						
International Patent Classification (IPC) of Picase See Supplemental Sheet.	nternational Patent Classification (IPC) or national classification and IPC Please See Supplemental Sheet.							
Applicant PHARMACIA & UPJOHN S.P.A.								
Examining Authority and is	transmitted to the applicant a	been prepared by this International Preliminary according to Article 36.						
2. This REPORT consists of a	total of sheets.							
been amended and are the (see Rule 70.16 and Sect	e basis for this report and/or she ion 607 of the Administrative I	ts of the description, claims and/or drawings which have ets containing rectifications made before this Authority. Instructions under the PCT).						
These annexes consist of a to	tal of sheets.							
3. This report contains indication	s relating to the following ite	ems:						
I X Basis of the repor	t							
II Priority								
III Non-establishmen	t of report with regard to nov	velty, inventive step or industrial applicability						
IV Lack of unity of	invention							
	at under Article 35(2) with regar nations supporting such stateme	ard to novelty, inventive step or industrial applicability; ent						
VI Certain documents	cited							
VII Certain defects in the	he international application							
VIII Certain observation	s on the international application	on						
Date of submission of the demand	Date o	of completion of this report						
05 NOVEMBER 1999	16	5 JUNE 2000						
Name and mailing address of the IPEA/		rized officer						
Commissioner of Patents and Traden Box PCT		ONNATHAPURA ACHUTAMURTHY						
Washington, D.C. 20231 Facsimile No. (703) 305-3230		Telephone No. (703) 308-0196						

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

Internatio	mal an	plication	No

PCT/US99/07016

<u>l.</u>	Ба	1313 01	the repo	<i></i>			
1.	With	regard	to the elem	nents of the internati	ional application:*		
•	\mathbf{x}	•		al application as			
	=		lescription	• •			
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3.	prel					nce disclosed in the internation the sequence listing:	onal application, the intermational
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•	in th	acemen	nt sheets wh ort as "orig	ich have been furnis	shed to the receiving		on under Article 14 are referred to contain amendments (Rules 70.16
	*Any	replac	cement shee	et containing such	amendments must b	e referred to under item I an	d annexed to this report.

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/US99/07016

NO

v.	Reasoned statement under Article 35(2) with regard to novelty, inventive step r industrial applicability; citations and explanations supporting such statement				
1.	stat ment				
	Novelty (N)	Claims	1-19	YES	
		Claims	NONE	NO	
	Inventive Step (IS)	Claims	NONE	YES	
	• ` '	Claims	1-19	NO	
•	Industrial Applicability (IA)	Claims	1-19	YES	

2. citations and explanations (Rule 70.7)

Claims 1-5 and 7-19 lack an inventive step under PCT Article 33(3) as being obvious over Inventi et al., U.S. Patent No. 5,695,966, and either WO 97/44439 or the corresponding article by Dickens et al. in view of the published International applications and WO 89/11532 and WO 97/06266. The more recent publications of Hwang et al. and Kaur are also cited herein because they corroborate the disclosures of WO 89/11532.

Claims NONE

Each of Inventi et al. (966), WO 97/44439, and a corresponding article by Dickens et al., was cited in the Search Report and each disclose the identification and isolation of genomic DNA regions comprising doxA genes encoding the daunomycin[doxorubicin] C-14 hydroxylases of, respectively, Streptomyces peucetius 29050 and Streptomyces spp. strain C5 corresponding to limitations of claim 1 herein. Dickens et al. is discussed rather than WO 97/44439. Both Inventi et al. (966) and Dickens et al. further disclose that they placed the doxA genes in plasmid expression vectors in operable linkage with strong promoters corresponding to limitations of claim 2 herein and transformed Streptomyces cells that either produce or do not produce daunorubicin, yet incapable of producing doxorubicin, according to claims 14-17 herein, in order to conduct processes meeting the limitations of claims 18 and 19 herein. See Examples 1 and 2 of Inventi et al. and pages 3391-3394 of Dickens et al. Both Inventi et al. (966) and Dickens et al. also disclose the characterization of these doxA genes encoding cytochrome P450-like polyketide hydroxylases that convert daunomycin[daunorubicin] to doxorubicin. Inventi et al. more particularly disclose, in Fig. 1, the 2.9kb BamHI-SphI restriction endonuclease segment of claims 7 and 8 herein which comprises the internal doxA 1269-nucleotide coding sequence, while Dickens et al. disclose an internal 1269-nucleotide doxA coding sequence specifying a nearly identical DoxA amino acid sequence.

Neither Inventi et al. nor WO 97/44439 and Dickens et al. disclose the use of the Saccharopolyspora erythraea ermE* promoter in an expression plasmid, but WO 97/06266 discloses this required element of claims 2, 3 and 13 herein in preparation of expression plasmids - see Examples 3, 5, 7 and 8 at pages 11-16 - in order to promote the high-level expression of polyketide hydroxylases in actinomycetes generally, including Streptomyces species. Thus it (Continued on Supplemental Sheet.)

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/US99/07016

Supplemental Box

(To be used when the space in any of the preceding boxes is not sufficient)

Continuation f: Boxes I - VIII

Sheet 10

CLASSIFICATION:

The International Patent Classification (IPC) and/or the National classification are as listed below: IPC(7): C12P 19/56; C12N 15/31, 15/53, 15/63, 15/74, 15/76 and US Cl.: 435/78, 252.3, 252.35, 320.1; 536/23.2, 23.7

V. 2. REASONED STATEMENTS - CITATIONS AND EXPLANATIONS (Continued):

would have been obvious to one of ordinary skill in the art at the time the invention is made to have substituted the ermE* promoter disclosed by WO 97/44439 for a strong promoter used by Inventi et al. or Dickens et al. in an expression plasmid comprising a polyketide hydroxylase-encoding gene. This is because WO 97/44439 teaches that this promoter may be operably-linked in an expression plasmid to a gene encoding a polyketide hydroxylase wherein the plasmid is suitable for gene expression in Streptomyces species whereby it is advantageous for driving high-level expression of the hydroxylase product.

While none among Inventi et al. ('966), WO 97/44439, Dickens et al., nor WO 97/06266 disclose the identification or the isolation of any doxorubicin resistance genes or the use of such genes in a transformed host cell in a process for producing doxorubicin, each of the disclosures of WO 89/11532, Hwang et al. and Kaur describes the identification, the isolation, and the use of plasmids comprising such resistance genes, the drrA and drrB genes, to confer a doxorubicin-resistant phenotype on Streptomyces host cells capable of producing doxorubicin transformed with the plasmids, thereby permitting increased doxorubicin production by a transformed host cell. See, Figures 1 and 2 and the accompanying disclosure at pages 8-13 and of WO 89/11532, inherently disclosing the Xbal-HindIII restriction endonuclease segment required by claim 9 herein. See also, Figures 1-4, 6 and 7 and the accompanying disclosure at pages 572-575 of Kaur. See further, Figures 2 and 3, Table I, and the disclosure at pages 1616-1619 of Hwang et al. It would have been obvious to one of ordinary skill in the art at the time the invention was made to prepare a DNA molecule comprising a doxA gene disclosed by Inventi et al. or by WO 97/44439 and Dickens et al. and further comprising either or both of the drrA and drrB genes according to limitations of claims 1-5 herein, and to prepare plasmids and the transformed Streptomyces host cells maintaining the plasmids according to claims 10-17 herein as well in order to conduct processes of claims 18 and 19 herein. This is because the prior art teaches that increased production of doxorubicin results in increased toxicity of the product for a producing host cell and that such toxicity may be relieved by instituting or augmenting doxorubicin resistance, a phenotype conferred by both the products of the drrA and drrB genes.

Claims 6 and 13 lack an inventive step under PCT Article 33(3) as being obvious over the prior art as applied in the immediately preceding paragraph and further in view of Lomovskaya et al. who teaches the identification and isolation of a gene encoding the *drrC* gene which also confers resistance to doxorubicin. It would have been obvious to one of ordinary skill in the art at the time the invention was made to have incorporated the *drrC* gene taught by Lomovskaya et al. in a DNA molecule according to claim 6 herein and to further prepare an expression plasmid of claim 13 herein in order to transform a *Streptomyces* host cell to conduct processes of claims 18 and 19 herein because the prior art in general teaches that increased doxorubicin production results in increased toxicity of the product for a producing host cell and that such toxicity may be relieved by instituting or augmenting doxorubicin resistance, a phenotype conferred by the product of the *drrC* gene.

Claims 1-19 meet the criteria set out in PCT Articles 33(2) and 33(4), because no single prior art publication simultaneously describes all of the elements of the subject matter of any single claim herein and because the subject matter of each of claims 1-19 is enabled by the present disclosure and is industrially applicable.

	NEW	CITATIONS	
NONE			

From the RECEIVING OFFICE To: ROBERT B. MURRAY NIKAIDO, MARMELSTEIN, MURRAY & ORAM, LLP NOTIFICATION OF THE INTERNATIONAL METROPOLITAN SQUARE, SUITE 330-G STREET APPLICATION NUMBER AND OF THE LOBBY, 655 15TH STREET, N.W. INTERNATIONAL FILING DATE WASHINGTON DC 20005-5701 (PCT Rule 20.5(c)) Date of mailing (day/month/year) Applicant's or agent's file reference IMPORTANT NOTIFICATION F1615-9003 International application No. International filing date (day/month/year) Priority date (day/month/year) PCT/US99/07016 22 APR 99 24 APR 98 Applicant PHARMACIA & UPJOHN S.P.A. Title of the invention PROCESS FOR PREPARING DOXORUBICIN The applicant is hereby notified that the international application has been accorded the international application number and the international filing date indicated above. The applicant is further notified that the record copy of the international application: was transmitted to the International Bureau on has not yet been transmitted to the International Bureau for the reason indicated below and a copy of this notification has been sent to the International Bureau*: because the necessary national security clearance has not yet been obtained. because (reason to be specified): The International Bureau monitors the transmittal of the record copy by the receiving Office and will notify the applicant (with Form PCT/IB/301) of its receipt. Should the record copy not have been received by the expiration of 14 months from the priority date, the International Bureau will notify the applicant (Rule 22.1(c)). 3. FOREIGN TRANSMITTAL LICENSE INFORMATION Completed by: Additional license for foreign transmittal not required. This subject matter is covered by a license already granted on the equivalent U.S. national application. Refer to that license for information concerning its scope. License for foreign transmittal not required. 37 CFR 5.11(e)(1) or 37 CFR 5.11(e)(2). However, a license may be required for additional subject matter. See 37 CFR 5.15(b). Foreign transmittal license granted. 35 U.S.C. 184; 37 CFR 5.11 on 37 CFR 5.15(a) 37 CFR 5.15(b)

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Einere Awara

Paralena! Specialist IAPD - PCT GREETORS

(703) 305-3673

Form PCT/RO/105 (July 1992)

From the RECEIVING OFFICE

То:	PCT		
ROBERT B. MURRAY NIKAIDO, MARMELSTEIN, MURRAY & ORAM, LLP METROPOLITAN SQUARE, SUITE 330-G STREET LOBBY, 655 15TH STREET, N.W. WASHINGTON DC 20005-5701	INVITATION TO CORRECT DEFECTS IN THE INTERNATIONAL APPLICATION (PCT Articles 3(4)(i) and 14(1) and Rule 26)		
	Date of mailing (day/month/year) 2 0 MAY 1999		
Applicant's or agent's file reference	REPLY DUE within ONE MONTH from		
F1615-9003	the above date of mailing		
International application No.	International filing date		
PCT/US99/07016	(day/month/year) 22 APR 99		
Applicant PHARMACIA & UPJOHN S.P.A.			
defects specified on the attached	licated above, to correct, in the international application as filed, the		
Annex A			
Annex B1 (text matter of the international application	·		
Annex C1 (drawings of the international application	as filed)		
2. The applicant is hereby invited, within the time limit is application furnished under Rule 12.3, the defects spec	indicated above, to correct, in the translation of the international ified on the attached		
Annex A			
Annex B2 (text matter of the translation of the interi	national application)		
Annex C2 (drawings of the translation of the internal	itional application)		
Additional observations (if necessary):			
HOW TO CORRECT THE DEFECTS?			
which shall draw attention to the difference between the replaced	odying the correction and a letter accompanying the replacement sheet, sheet and the replacement sheet. A correction may be stated in a letter ter to the record copy without adversely affecting the clarity and direct ransferred (Rule 26.4).		
ATTENTION			
Failure to correct the defects will result in the international a Rule 26.5 for further details).	pplication being considered withdrawn by this receiving Office (see		
A copy of this invitation and any attachments has been sent to	the International Rureau		
and the International Searching Authority.	mo mona-nom. Bui ouc		
Name and mailing address of the receiving Office	Authorized office		
Assistant Commissioner for Patents	Authorized officer Eingra Rivera		
Box PCT Washington, D.C. 20231 Attn: RO/US	Paralegal Specialist iAPD - PCT Operations		
Facsimile No.	Telephone No. (793) 305-3673		

Form PCT/RO/106 (July 1998)



International	applicat	ion No.

Respussa 107016

The receiving Office has found the following defects in the international application as filed:		
1. As to signature of the international application (Rules 4.15 and 90.4), the request:		
a. is not signed.		
b. is not signed by all the applicants.		
c. is not accompanied by the statement referred to in the check list in Box No. VIII of the request explaining the lack of the signature of an applicant for the designation of the United States of America.		
d. is signed by what appears to be an agent/common representative but		
the international application is not accompanied by a power of attorney appointing him.		
the power of attorney accompanying the international application was not signed by all the applicants.		
e. other (specify):		
All applicants must sign, including inventors if they are also applicants (e.g. where the United States of America is designated).		
and applicants (e.g. where the United States of America is designated).		
2. As to indications concerning the applicant, the request (Rules 4.4 and 4.5):		
a. does not properly indicate the applicant's name (specify):		
b. does not indicate the applicant's address.		
c. does not properly indicate the applicant's address (specify):		
— · · · · · · · · · · · · · · · · · · ·		
d. does not indicate the applicant's nationality.		
e. does not indicate the applicant's residence.		
f. other (specify):		
3. As to the language of certain elements of the international analysis and the sales of the sales of the international analysis and the sales of th		
3. As to the language of certain elements of the international application, other than the description and claims (Rule 12.1(c) and 26.3ter(a) and (c)):		
a. the request is not in a language which is both a language accepted by this receiving Office and a language of		
publication, which is (are):		
b. the text matter of the drawings is not in the language in which the international application is to be published,		
which is:		
c. the abstract is not in the language in which the international application is to be published,		
which is:		
4. The side of the in a side		
4. The title of the invention:a. is not indicated in Box No. 1 of the request (Rule 4.1(a)).		
Control of the top of the mot sheet of the description (Rule 5.1(a)).		
c. as appearing in Box No. 1 of the request is not identical with the title heading the description (Rule 5.1(a)).		
5. As to the abstract (Rule 8):		
the international application does not contain an abstract.		
PCT/DOUGLA (Access A) (July 1999)		



PATENT COOPERATION TREATY

NIKAIDO, MARMELSTEIN Murray & Oram

From the INTERNATIONAL PRELIMINARY EXAMINING AUTHORITY

To: ROBERT B. MURRAY NIKAIDO, MARMELSTEIN, MURRAY & ORAM LLP METROPOLITAN SQUARE 655 FIFTEENTH STREET N.W. **SUITE 330 - G STREET LOBBY** WASHINGTON, DC 20005-5701

NOTIFICATION OF TRANSMITTAL OF INTERNATIONAL PRELIMINARY **EXAMINATION REPORT**

(PCT Rule 71.1)

Date of Mailing (day/month/year)

Applicant's or agent's file reference

P1615-9003

IMPORTANT NOTIFICATION

International application No.

International filing date (day/month/year)

Priority Date (day/month/year)

PCT/US99/07016

22 APRIL 1999

24 APRIL 1998

Applicant

PHARMACIA & UPJOHN S.P.A.

- The applicant is hereby notified that this International Preliminary Examining Authority transmits herewith the international preliminary examination report and its annexes, if any, established on the international application.
- 2. A copy of the report and its annexes, if any, is being transmitted to the International Bureau for communication to all the elected Offices.
- 3. Where required by any of the elected Offices, the International Bureau will prepare an English translation of the report (but not of any annexes) and will transmit such translation to those Offices.

4. REMINDER

The applicant must enter the national phase before each elected Office by performing certain acts (filing translations and paying national fees) within 30 months from the priority date (or later in some Offices)(Article 39(1))(see also the reminder sent by the International Bureau with Form PCT/IB/301).

Where a translation of the international application must be furnished to an elected Office, that translation must contain a translation of any annexes to the international preliminary examination report. It is the applicant's responsibility to prepare and furnish such translation directly to each elected Office concerned.

For further details on the applicable time limits and requirements of the elected Offices, see Volume II of the PCT Applicant's Guide.

Name and mailing address of the IPEA/US

Commissioner of Patents and Trademarks

Washington, D.C. 20231

Facsimile No. (703) 305-3230

Authorized officer

PONNATHAPURA ACHUTAMURTHY

Telephone No. (703) 308-0196

Form PCT/IPEA/416 (July 1992)*

P. ENT COOPERATION TREAT

	From the INTERNATIONAL BUREAU	
PCT	То:	
NOTIFICATION OF ELECTION (PCT Rule 61.2) Date of mailing (day/month/year) 17 December 1999 (17.12.99) International application No.	Assistant Commissioner for Patents United States Patent and Trademark Office Box PCT Washington, D.C.20231 ÉTATS-UNIS D'AMÉRIQUE in its capacity as elected Office Applicant's or agent's file reference	
PCT/US99/07016	F1615-9003	
International filing date (day/month/year) 22 April 1999 (22.04.99)	Priority date (day/month/year) 24 April 1998 (24.04.98)	
Applicant SOLARI, Augusto, Inventi et al		
COD WILL, Magazia, William Co. C.		
1. The designated Office is hereby notified of its election made: X in the demand filed with the International Preliminary Examining Authority on: 05 November 1999 (05.11.99) in a notice effecting later election filed with the International Bureau on:		
was not made before the expiration of 19 months from the priority date or, where Rule 32 applies, within the time limit under Rule 32.2(b).		
	Authorized officer	

Facsimile No.: (41-22) 740.14.35 Form PCT/IB/331 (July 1992)

The International Bureau of WIPO

34, chemin des Colombettes 1211 Geneva 20, Switzerland

3019749

Jean-Marie McAdams

Telephone No.: (41-22) 338.83.38

2-13

In re the application of:

PHARMACIA & UPJOHN S.P.A.

PCT International Application Number: PCT/US99/07016

Filed: 22 April 1999

For: Process for Preparing Doxorubicin

Response to Communication Concerning C-I-P Data Omitted In the PCT Request

International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland

15 July 1999

Dear Sir:

This is our response to the Communication dated 17 June 1999 from the International Bureau concerning the date of the continuation-in-part listed on Sheet 4 of the PCT Request form.

The communication indicated that the date of the continuation-in-part on Sheet 4 was missing. The applicants respectfully submit a replacement of the Supplemental Sheet of the Request form to provide the necessary information. The Continuation of Box V furnished on the revised Supplemental Sheet states that the date of the United States application serial number 09/065,606 is 24 April 1998.

It is believed that the issue raised in this communication has been satisfied.

Respectfully submitted, NIKAIDO, MARMELSTEIN, MURRAY & ORAM LLP

Robert B. Murray

Agent Docket No. F1615-9003 Metropolitan Square 655 Fifteenth Street, N.W. Suite 330 - G Street Lobby Washington, D.C. 20005-5701 (202) 638-5000 RBM/arw

Enclosure: Replacement Sheet 5

Supplemental Box

If the Supplemental Box is not used, this sheet need not be included in the request.

1. If, in any of the Boxes, the space is insufficient to furnish all the information: in such case, write "Continuation of Box No. ..." [indicate the number of the Box] and furnish the information in the same manner as required according to the captions of the Box in which the space was insufficient, in particular:

- (i) if more than two persons are involved as applicants and/or inventors and no "continuation sheet" is available: in such case, write "Continuation of Box No. III" and indicate for each additional person the same type of information as required in Box No. III. The country of the address indicated in this Box is the applicant's State (that is, country) of residence if no State of residence is indicated below;
- (ii) if, in Box No. II or in any of the sub-boxes of Box No. III, the indication "the States indicated in the Supplemental Box" is checked: in such case, write "Continuation of Box No. II" or "Continuation of Box No. III" or "Continuation of Box No. III" and No. III" (as the case may be), indicate the name of the applicant(s) involved and, next to (each) such name, the State(s) (and/or, where applicable, ARIPO, Eurasian, European or OAPI patent) for the purposes of which the named person is applicant;
- (iii) if, in Box No. II or in any of the sub-boxes of Box No. III, the inventor or the inventor/applicant is not inventor for the purposes of all designated States or for the purposes of the United States of America: in such case, write "Continuation of Box No. II" or "Continuation of Box No. II" or "Continuation of Box No. III" (as the case may be), indicate the name of the inventor(s) and, next to (each) name, the State(s) (and/or, where applicable, ARIPO, Eurasian, European or OAPI patent) for the purposes of which the named person is inventor;
- (iv) if, in addition to the agent(s) indicated in Box IV, there are further agents: in such case, write "Continuation of Box No. IV" and indicate for each further agent the same type of information as required in Box No. IV:
- (v) if, in Box No. V, the name of any State (or OAPI) is accompanied by the indication "patent of addition," or "certificate of addition," or if, in Box No. V., the name of the United States of America is accompanied by an indication "continuation" or "continuation-in-part": in such case, write "Continuation of Box No. V" and the name of each State involved (or OAPI), and after the name of each such State (or OAPI), the number of the parent title or parent application and the date of grant of the parent title or filing of the parent application;
- (vi) if, in Box No. VI, there are more than three earlier applications whose priority is claimed: in such case, write "Continuation of Box No. VI" and indicate for each additional earlier application the same type of information as required in Box No. VI;
- if, in Box No. VI, the earlier application is an ARIPO application: in such case, write "Continuation of Box No. VI", specify (vii) the number of the item corresponding to that earlier application and indicate at least one country party to the Paris Convention for the Protection of Industrial Property for which that earlier application was filed.
- 2. If, with regard to the precautionary designation statement contained in Box No. V, the applicant wishes to exclude any State(s) from the scope of that statement: in such case, write "Designation(s) excluded from precautionary designation statement" and indicate the name or two-letter code of each State so excluded.
- 3. If the applicant claims, in respect of any designated Office, the benefits of provisions of the national law concerning non-prejudicial disclosures or exceptions to lack of novelty: in such case, write "Statement concerning non-prejudical disclosures or exceptions to lack of novelty" and furnish that statement below.

Continuation of Box No. IV

NIKAIDO, David T.
MARMELSTEIN, Charles M.
ORAM, George E., Jr.
EMAS, Ellen Marcie
GOLDHUSH, Douglas H.
KITTS, Monica Chin
BERMAN, Richard J.
WONG, King L.
MUIR, Patrick D.
KLESNER, Sharon Nolan

All of Nikaido, Marmelstein, Murray & Oram LLP Metropolitan Square 655 Fifteenth Street, N.W. Suite 330 - G Street Lobby Washington, D.C. 20005-5701 US

Telephone No.: (202) 638-5000 Facsimile No.: (202) 638-4810

Continuation of Box No. V

US: 24 April 1998 (24.04.98)